

Serial No. 10/601,088
Attorney Docket: 00124-00992-US

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph at page 4, lines 3 to 9 with the following amended paragraph:

In contrast, free rise foam is formed into a large-sized bun with generally consistent properties through the volume of the bun. "Free rise" herein means unhampered expansion of the foam in an open container or on a moving conveyor with no top. The container or conveyor may be within a pressure-controlled environment, but there is no surface equivalent to a mold surface limiting foam expansion. After curing, the free ~~use~~ rise foam can be shaped or fabricated on standard equipment by machining, cutting, peeling, embossing, or other mechanical or mechanical-thermal means to form rollers or other shaped parts.